

ZOLATONE®

AUTOMOTIVE • INDUSTRIAL • MARINE

WATER REDUCIBLE STRIPPABLE BOOTH COATING ZT-WW804 BRIGHT WHITE ZT-WC930 CLEAR



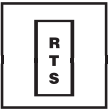
Description

Zolatone's new Water Reducible Strippable Booth Coating is a fast drying, low VOC, low odor peelable coating designed to keep paint spray booths cleaner. Its strong cohesive properties provide an elastic film that is easy to remove when cleaning. It can be used on a wide variety of metal or plastic substrates and it is resistant to strong solvents and chemicals.



Components

- ZT-WW804 Water Reducible Strippable Booth Coating - Bright White
- ZT-WC930 Water Reducible Strippable Booth Coating - Clear



Mixing Ratio

One Component. There is no catalyst necessary.

Reduction

Usually not required, but if needed use water no more than 10%.



Surface Preparation

Remove oil, grease, dirt, salts and loose materials by solvent cleaning as specified by the SSPC-SP1 or other suitable cleaning method. Remove all rust, rust scale, loose mill scale and other corrosion products by hand or power tool cleaning.



Application

Spray - Conventional air spray – 1.4 to 2.0 nozzle

HVLP – 1.4 to 2.0

Airless spray – 5-13 to 5-15 tips

Air Assisted Airless – 5-13 to 5-15 tips

Use stainless steel tips and nozzles



Pot Life @ 77° F

No pot life.



Dry Times @ 77° F

DRYING TIME @ 50° F 50% R.H.	1 HOUR
DRYING TIME @ 77° F 50% R.H.	20-30 MINUTES
DRYING TIME @ 90° F 50% R.H.	15-20 MINUTES



Force Drying

FLASH TIME	10 MINUTES
BAKE TIME @ 150° F	10-15 MINUTES



Physical Data

Gloss level 60° Meter	40+ units
% Volume solids	41%
% Weight solids	48%
VOC	.31 lbs/gallon / 37 grams per liter
Weight per gallon	9.41 lbs/gallon
Theoretical coverage @ 3-4 dry mil	150 sq. ft/gallon
Recommended film thickness - wet mils	6 min - 8 max
Recommended film thickness - dry mils	2.8 min - 3.8 max
Surface temperature at application - minimum	50° F
Surface temperature at application - maximum	90° F
Flashpoint	N/A (PMCC)



Features and Benefits

- Economical
- Durable
- Superior Adhesion
- Corrosion Resistant



Safety

Before using any Zolatone product be sure to read all MSDS, application instructions and warnings. Always wear a properly fitted air purifying respirator with organic cartridges and a particulate filter or a fresh air supplied respirator (depending on product selection), eye protection, gloves and protective clothing while exposed to any chemical.



Warning Statement

This product is intended for use by professionally trained painters only. Use as directed. The data presented herein was determined under our controlled conditions. Since environmental conditions play a large role in performance, variations in the data presented herein may be observed as environmental conditions change. This document does not constitute a warranty or guarantee of any kind.