

ZOLATONE[®]

AUTOMOTIVE • INDUSTRIAL • MARINE

EPOXY PRIMERS

ZT-PE450 (White), 480 (Gray) & 900 (Black)



Description

ZT-PE Series Epoxy Primers provide maximum protection and adhesion to metal surfaces. ZT-PE Series Epoxy Primers give a medium film build to help eliminate imperfections and can be lightly sanded.



Components

- ZT-PE450 White
- ZT-PE480 Gray
- ZT-PE900 Black
- ZT-PA901 Low VOC Epoxy Activator
- ZT-R501/R502/R503 or R504 Premium Urethane Reducers



Mixing Ratio

$\frac{\text{ZT-PE450, 480 \& 900}}{4 \text{ Parts}}$ TO $\frac{\text{ZT-PA901}}{1 \text{ Part}}$ TO $\frac{\text{ZT-R501/R502/R503 or R504}}{1/2 \text{ Part}}$

**A 5 minute mechanical agitation and a 30 minute induction period is mandatory before spraying.



Surface Preparation

1. Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot remove effectively.
2. Clean repair area with wax and grease remover.
3. Completely sand surface with 180-220 grit paper and re-clean with pre-paint cleaner. Apply ZT-PE900 Epoxy Primer.



Application

Spray 1-2 wet coats.



Pot Life @ 77° F

5 hours.



Dry Times @ 77° F

FLASH
TO TOPCOAT

ZT-PA901

10-15 MINUTES
1 COAT - 1 HOUR
2 COATS - OVERNIGHT



Physical Data

Weight Solids (RTS):	48-53%
Volume Solids (RTS):	27.57%
Coverage:	442 sq. ft. per gallon @ 1 dry mil
V.O.C. (RTS):	4.8 lbs/gal



Safety

Before using any Zolatone product be sure to read all MSDS, application instructions and warnings. Always wear a properly fitted air purifying respirator with organic cartridges and a particulate filter or a fresh air supplied respirator (depending on product selection), eye protection, gloves and protective clothing while exposed to any chemical.



Warning Statement

This product is intended for use by professionally trained painters only. Use as directed. The data presented herein was determined under our controlled conditions. Since environmental conditions play a large role in performance, variations in the data presented herein may be observed as environmental conditions change. This document does not constitute a warranty or guarantee of any kind.